

Model: 50REOZK

208-600 V

Diesel



Tier 3 EPA-Certified for Stationary Emergency Applications

Ratings Range

 60 Hz

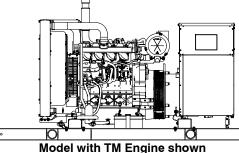
 Standby:
 kW
 44-52

 kVA
 44-65

 Prime:
 kW
 40-47

 kVA
 40-58





Generator Set Ratings

				130°C Standby		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	51/63	176	46/57	159
	127/220	3	60	51/63	167	46/57	150
	120/240	3	60	49/61	147	44/55	132
4D=D\(120/240	1	60	44/44	183	40/40	166
4P7BX	139/240	3	60	51/63	153	46/57	138
	220/380	3	60	49/61	93	45/56	85
	277/480	3	60	51/63	76	46/57	69
	347/600	3	60	51/63	61	46/57	55
	120/208	3	60	52/65	180	47/58	163
	127/220	3	60	52/65	170	47/58	154
	120/240	3	60	50/62	150	45/56	135
	120/240	1	60	50/50	208	45/45	187
4P8X	139/240	3	60	52/65	156	47/58	141
	220/380	3	60	52/65	98	47/58	89
	277/480	3	60	52/65	78	47/58	70
	347/600	3	60	52/65	62	47/58	56
	120/208	3	60	52/65	180	47/58	163
	127/220	3	60	52/65	170	47/58	154
	120/240	3	60	50/62	150	45/56	135
4D40V	120/240	1	60	50/50	208	45/45	187
4P10X	139/240	3	60	52/65	156	47/58	141
	220/380	3	60	52/65	98	47/58	89
	277/480	3	60	52/65	78	47/58	70
	347/600	3	60	52/65	62	47/58	56
4Q7BX	120/240	1	60	48/48	200	43/43	179
4Q8X	120/240	1	60	50/50	208	45/45	187
4Q10X	120/240	1	60	50/50	208	45/45	187

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940 / ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- The generator set engine is certified to meet the Environmental Protection Agency (EPA) emergency stationary emissions requirements.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
 - The unique Fast-Response® X excitation system delivers excellent voltage response and short-circuit capability using a rare-earth, permanent magnet (PM)-excited alternator.
 - The brushless, rotating-field alternator has broadrange reconnectability.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controllers on page 3.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).
 - Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
 - The generator set for 49-state applications is equipped with the KDI 3404 TM engine. The generator set that is CARB compliant/California South Coast Air Quality Management District (SCAQMD) pre-certified is equipped with the KDI 3404 TCR engine.

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. Standby Ratings: Standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain the technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Alternator Specifications

Specifications	Alternator
Manufacturer	Kohler
Туре	4-Pole, Rotating-Field
Exciter type	Brushless, Rare-Earth Permanent Magnet
Leads: quantity, type	
	12, Reconnectable
	4, 110-120/220-240 V
Voltage regulator	Solid State, Volts/Hz
Insulation:	NEMA MG1
Material	Class H
Temperature rise	130°C, Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load	Controller Dependent
One-step load acceptance	100% of Rating
Unbalanced load capability	100% of Rated
	Standby Current

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

Specifica	tions	Alternator
Peak motor starting kVA:		(35% dip for voltages below)
480 V	4P7BX (12 lead)	180
480 V	4P8X (12 lead)	261
480 V	4P10X (12 lead)	275
240 V	4Q7BX (4 lead)	113
240 V	4Q8X (4 lead)	121
240 V	4Q10X (4 lead)	144

Application Data

Engine

Engine			
Engine Specifications	49-State Engine	California SCAQMD	
Manufacturer	Kohler	Kohler Diesel	
	KDI	KDI	
Engine model	3404TM	3404TCR	
Engine type	4-Cycle, Tu	ırbocharged	
Cylinder arrangement	4 Ir	ıline	
Displacement, L (cu. in.)	3.4 ((207)	
Bore and stroke, mm (in.)	96 x 116 (3	3.28 x 4.57)	
Compression ratio	18.5:1	17.0:1	
Piston speed, m/min. (ft./min.)	418 (1371)	510 (1673)	
Main bearings: quantity, type	5, Replaceable Insert		
Rated rpm	18	800	
Max. power at rated rpm, kWm (BHP)	64 (86)	70 (94)	
Cylinder head material	Cast	t Iron	
Crankshaft material	Cast	t Iron	
Valve material:			
Intake	Chromium-	Silicon Steel	
Exhaust	Chromit	um Steel	
Governor: type, make/model	Mech. (or	Electronia	
	Electronic *)	Electronic	
Frequency regulation, no-load to full-load	Droop, 5% (or Isochr. *)	Isochronous	
. , , , , , , , , , , , , , , , , , , ,	±0.5%	±0.28%	
Frequency regulation, steady state			
Frequency	Fixed		
Air cleaner type, all models Dry			
* Requires available electronic governor option			

^{*} Requires available electronic governor option

Exhaust

mm (in.)

Exhaust System	49-State Engine	California SCAQMD
Exhaust manifold type	D	ry
Exhaust flow at rated kW, m ³ /min. (cfm)	8.8 ((310)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	490 (914)	471 (880)
Minimum/maximum allowable back pressure, kPa (in. Hg)	6 (1.8)/ 9 (2.7)	8 (2.4)/ 13.5 (4.0)
Exhaust outlet size at engine hookup,		

Engine Electrical

Engine Electrical System	49-State Engine	California SCAQMD
Battery charging alternator:		
Ground (negative/positive)	Neg	ative
Volts (DC)	1	2
Ampere rating	9	90
Starter motor rated voltage (DC)	1	2
Battery, recommended cold cranking amps (CCA):		
Quantity, CCA rating	One	, 650
Battery voltage (DC)	1	2

Fuel

Fuel System	49-State Engine	California SCAQMD	
Fuel supply line, min. ID, mm (in.)	8.0 (0.31)		
Fuel return line, min. ID, mm (in.)	6.0 (0.25)		
Max. lift, engine-driven fuel pump, m (ft.)	6.0 (20.0)	3.7 (12.1)	
Max. fuel flow, Lph (gph)	46 (12.2)	87.4 (23.1)	
Max. return line restriction, kPa (in. Hg)	20 (5.9)	17.7 (5.2)	
Fuel filter			
Prefilter	74 Mi	crons	
Primary/Water Separator	5 Microns @ 98% Efficiency	5 Microns @ 95% Efficiency	
Recommended fuel	#2 Ultra Low 9 HVO		

Lubrication

Lubricating System	49-State Engine	California SCAQMD	
Туре	Full Pro	essure	
Oil pan capacity, L (qt.) §	15.3 ((16.2)	
Oil pan capacity with filter, L (qt.) §	15.6 ((16.5)	
Oil filter: quantity, type §	1, Car	tridge	
Oil cooler	Water-0	Cooled	
\S Kohler recommends the use of Kohler Genuine oil and filters.			

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63.5 (2.5)

Application Data

Cooling

Radiator System	49-State Engine	California SCAQMD
Ambient temperature, °C (°F) *	50 (122)	
Engine jacket water capacity, L (gal.)	4.5 (1.19)
Radiator system capacity, including engine, L (gal.)	12.3	(3.2)
Engine jacket water flow, Lpm (gpm)	125 (33)	120 (32)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	37.8 (2207)	41.3 (2352)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	12 (682)	8.4(477)
Water pump type	Centr	rifugal
Fan diameter, including blades, mm (in.)	597 (23.5)	
Fan, kWm (HP)	1.8	(2.3)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. $\rm H_2O$)	0.125	5 (0.5)

^{*} Enclosure reduces ambient temperature capability by 5°C (9°F).

Operation Requirements

Air Requirements	49-State Engine	California SCAQMD
Radiator-cooled cooling air, m³/min. (scfm) †	96.3 ((3400)
Combustion air, m ³ /min. (cfm)	4.8 (170)	4.0 (140)
Heat rejected to ambient air:		
Engine, kW (Btu/min.)	13.2	(750)
Alternator, kW (Btu/min.)	7.6 ((435)
Max. air intake restriction, kPa (in. Hg)	5.2 (1.54)	4.2 (1.24)

† Air density = 1.20 kg/m³ (0.075 lbm/ft³)

Fuel Consumption**	49-State Engine
Diesel, Lph (gph) at % load	Standby Rating
100%	17.4 (4.6)
75%	13.2 (3.5)
50%	9.1 (2.4)
25%	5.3 (1.4)
Diesel, Lph (gph) at % load Prime Rati	
100%	16.1 (4.2)
75%	12.1 (3.2)
50%	8.3 (2.2)
25%	4.9 (1.3)
Fuel Consumption**	Calif. SCAQMD Engine

Diesel, Lph (gph) at % load	Standby Rating
100%	15.2 (4.0)
75%	11.6 (3.1)
50%	8.0 (2.1)
25%	4.6 (1.2)
Diesel, Lph (gph) at % load	Prime Rating
100%	12.3 (3.2)
75%	10.6 (2.8)
50%	6.6 (1.7)
25%	4.1 (1.1)

^{**} Fuel consumption is up to 4% higher when using HVO/RD than #2 ULSD.

Controllers



APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



(Available with the 49-State generator set only.)

Decision-Maker® 550 Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities.

- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- ullet Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-46 for additional controller features and accessories.

 $\mathsf{Modbus}^{\circledast}$ is a registered trademark of Schneider Electric.



Electronic Governor

☐ Line Circuit Breaker (NEMA type 1 enclosure)

☐ Line Circuit Breaker with Shunt Trip (NEMA type 1 enclosure)

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

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Additional Standard Factures			
	Iditional Standard Features		Miscellaneous
	Air Cleaner, Heavy Duty		Air Cleaner Restriction Indicator
	Alternator Protection		Engine Fluids Added
	Battery Rack and Cables		Rated Power Factor Testing
	Open Crankcase Ventilation		Rodent Guards
Oil Drain and Coolant Drain with Hose Barb Oil Drain Fishers on (with parameter) and analyses and all and analyses.			Literature
	Dil Drain Extension (with narrow skid and enclosure models only) Operation and Installation Literature		General Maintenance
	Radiator Drain Extension (with enclosure models only)		NFPA 110
	Stainless Steel Fasteners on Enclosure (with enclosure models only)		Overhaul
	· · · · · · · · · · · · · · · · · · ·		Production
Available Options		_	Warranty
	Approvals and Listings		2-Year Basic Limited Warranty
	CSA Certified		5-Year Basic Limited Warranty
	IBC Seismic Certification		
	UL2200 Listing	_	
	Enclosed Unit		Other Options
	Sound Enclosure (with enclosed critical silencer)		
	Weather Enclosure (with enclosed critical silencer)		
	Stainless Steel Latches and Hinges		
_	- · · · · ·		
_	Open Unit		
	Exhaust Silencer, Critical (kit: PA-324470)		
	Flexible Exhaust Connector, Stainless Steel		
	Fuel System		
	Flexible Fuel Lines		
	Fuel Pressure Gauge (Available with 49-state engine only)		
	Subbase Fuel Tanks		
	Controller		
	15-Relay Dry Contact (SCAQMD engine with APM402 controller		
	only)	Di	mensions and Weights
<u>_</u>	· · · · · · · · · · · · · · · · · · ·		rerall Size, L x W x H, mm (in.):
4	Communication Products and PC Software (550 controller only)	Ov	Wide Skid: 2300 x 1040 x 1131 (90.6 x 41.0 x 44.5)
	Customer Connection (550 controller only)		Narrow Skid: 1871 x 780 x 1055 (73.6 x 30.7 x 41.5)
<u> </u>	Dry Contact (isolated alarm) (550 controller only)	We	eight (radiator model), wet, kg (lb.): 802 (1769)
Ц	Two Input/Five Output Module (49-state engine with APM402 controller only)	Г	T
	Key Switch (SCAQMD engine with APM402 controller only)	II	
	Manual Speed Adjust (requires Electronic Governor or SCAQMD engine)		
	Remote Annunciator Panel		
	Remote Emergency Stop		
	Run Relay	١	
	Cooling System		
	Block Heater (1000 W, 110-120 V) Required for ambient temperatures below 0°C (32°F).		TE: This drawing is provided for reference only and should not be used for planning
	Radiator Duct Flange	inst	allation. Contact your local distributor for more detailed information.
	Electrical System	DI	STRIBUTED BY:
	Alternator Strip Heater		
	Battery		
	Battery Charger, Equalize/Float Type		
	Battery Heater		

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